



**CAB #11816**  
FOR  
**Cub Cadet Series 2000 Garden Tractors**

**ASSEMBLY INSTRUCTIONS – PARTS LIST**

**IMPORTANT**

READ THIS MANUAL CAREFULLY AND KEEP FOR FUTURE REFERENCE

**CAUTION !**

REMOVE THE VINYL PANELS FOR TRANSPORT IN AN OPEN TRUCK OR TRAILER

**WARNING !**

THIS CAB WILL NOT PROTECT OPERATOR FROM INJURIES CAUSED BY ROLLOVER,  
COLLISION, OR OTHER ACCIDENTS



# WARNING

This cab is designed to provide foul weather protection only. It does not provide protection from noise, exhaust fumes, chemicals or injury from roll-over, collision, or other accidents.

1. Do not operate machine in confined areas without proper ventilation.
2. Thoroughly check area of operation before using machine.
3. The cab adds height to the machine. Low tree limbs and other overhead structures that did not interfere with the operation of the machine before, may now be obstacles.

## IMPORTANT!

The doors are a part of the cab structure. The cab doors should always be closed during use to prevent damage to the cab frame.

## MAINTENANCE INSTRUCTIONS

Periodically check all bolts to see that they are tight. If bolts become loose, failure of cab parts may occur.

Door latches and hinges should be lubricated with light machine oil for proper operation.

**DO NOT CLEAN THE CLEAR PLASTIC WINDOWS WHEN THE PLASTIC IS DRY.  
THE CLEAR PLASTIC WILL SCRATCH.**

Avoid contact with plastic windows. Keep plastic windows clean by washing them with clear running water and rubbing with your bare hands, only. The use of a rag, sponge or brush will scratch the plastic. Liquid soap may also be used for window cleaning. During freezing weather, an automotive windshield washer solvent may be used.

Use liquid soap and water to clean colored vinyl portions. Scrubbing with a brush or rag is also permitted on the colored vinyl portions

## STORAGE INSTRUCTIONS

Prior to storage clean the windows and colored vinyl parts with a mild automotive detergent, rinse with clean water and allow to thoroughly dry, Store cab in a clean dry place out of direct sunlight. Avoid folding plastic windows.

## INSTALLATION

**READ THIS MANUAL COMPLETELY BEFORE BEGINNING INSTALLATION.**

- The right side of the machine is determined from the operators seated position.
- The words "bolt" will refer to a 1/4"x5/8" bolt and "lock nut" will refer to a 1/4" lock nut unless specified otherwise.
- Do not tighten bolts during assembly unless instructed to do so.
- Park tractor on level ground, lower attachments to ground, remove start key.

# LIMITED WARRANTY SNOW REMOVAL EQUIPMENT CABS

## COVERED BY WARRANTY

ORIGINAL TRACTOR CAB CO., INC., (the "Company") warrants to the owner that each new product listed below is merchantable and free of defects in workmanship and material.

During the warranty period, the dealer from whom the product was bought, or the Company, will provide, free of charge, parts and the shipping costs of parts necessary to correct any defect in workmanship and material.

## WARRANTY PERIOD

The company products listed below are warranted for the stated period from the date of the original purchase:

- |  |        |
|--|--------|
| 1. Cabs for tractors and snow removal equipment    | 1 Year |
| 2. Company manufactured accessories for above cabs | 1 Year |
| 3. Sunshades for lawn and garden tractors          | 1 Year |
| 4. Repair parts                                    | 1 Year |

## OWNER'S RESPONSIBILITIES

The owner of a new Company manufactured product must do the following to qualify for warranty service :

1. Retain the original invoice or other proof of purchase to avoid unnecessary difficulties in determining eligibility for warranty work.
2. Notify the dealer from whom the product was bought, or the company, as soon as possible after discovery of a possible defect, and provide proof of original purchase.

To notify the company write to: Original Tractor Cab Co., Inc., P.O. Box 97, Arlington, IN 46104.

3. The owner may, upon notification by the Company, be required to return the defective part, or parts, to the Company for inspection and warranty service.

## NOT COVERED BY WARRANTY

The following are not covered by this warranty:

1. Transportation charges to and from servicing dealer or the Company;
2. New products, which have been, subject to misuse, negligence or accident, or have been altered or repaired in a manner not authorized by the company;
3. Windshield wipers, lights, or accessories that are warranted separately by their respective manufacturers, except Company agrees to make available to the owner whatever warranty benefits may be made available to the Company by the manufacturers.

**All implied warranties, except to the extent prohibited by any applicable law, shall have no greater duration than the warranty period for the applicable product, some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.**

**The Company's liability arising out of warranties representation, instructions, or defects from any abuse, shall be limited exclusively to repair or replacing parts under the condition in the warranty, and in no event will Company be liable for incidental or consequential damages. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.**

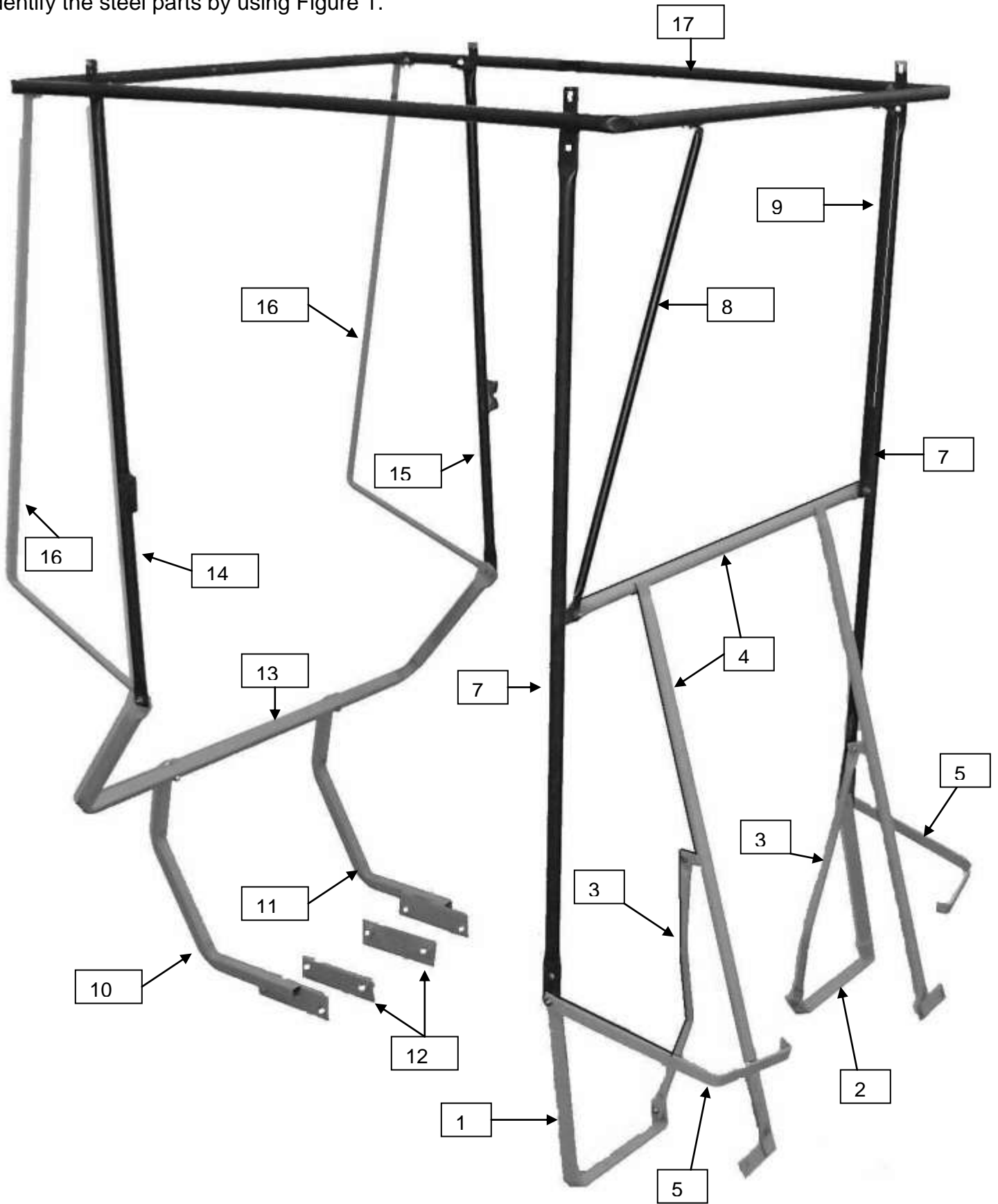
**This warranty gives you specific legal rights, and you may also have rights that vary from state to state.**

## Carton Contents: Cab #11816 for Cub Cadet Series 2000 Garden Tractors

Key #	Part #	Qty.	Description
1	11817	1	Foot, RH
2	11818	1	Foot, LH
3	11820	2	Front Panel Frame Brace
4	11819	1	Front Panel Frame
5	11821	2	Foot Pocket Guard
6	11875	1	Chute Crank Bracket
7	10004	2	Front Post
8	10002	1	Top Frame Brace, RH
9	10003	1	Top Frame Brace, LH
10	11822	1	Rear Bracket, RH
11	11823	1	Rear Bracket, LH
12	11866	2	Rear Bracket Backing Plate
13	11824	1	Rear Cross Bar
14	10750	1	Rear Post, RH
15	10751	1	Rear Post, LH
16	11865	2	Rear Boxing Post
17	10001	1	Top Frame
18	11870-B	1	Front Panel Vinyl
19	10749-B	1	Windshield
20	11871-B	1	Rear Curtain
21	11872-B	1	Door, RH
22	11867	1	Door Bottom, RH
23	11873-B	1	Door, LH
24	11868	1	Door Bottom, LH
25	10000	1	Plastic Top
26	11874	1	Chute Crank Extension
	9820	1	Door Hardware Package
	11869	1	Hardware Package (contents listed below)
	786	18	1/4"-20 x 5/8" Cap Screw
	788	6	1/4"-20 x 3/4" Cap Screw
	926	2	1/4"-20 x 1" Cap Screw
	2186	2	1/4"-20 x 1 1/4" Cap Screw
	730	30	1/4"-20 Two-Way Locknut
	1514	6	1/4" Flat Washer
	784	2	5/16"-18 x 3/4" Cap Screw
	2187	1	5/16"-18 x 1 1/2" Cap Screw
	729	3	5/16"-18 Two-Way Locknut
	60366	4	7/16"- 14 x 1 1/4" Cap Screw
	60367	4	7/16" Lock Washer
	6835	1	Hairpin
	4411	1	3/4" "U" Clamp
	4902	2	Notched Plastic Cover

**Step 1; See Figure 1:**

Identify the steel parts by using Figure 1.



**Figure 1**

**Step 2; See Figure 2:**

Install right & left Feet (1 & 2), and the Front Panel Frame Braces (3).

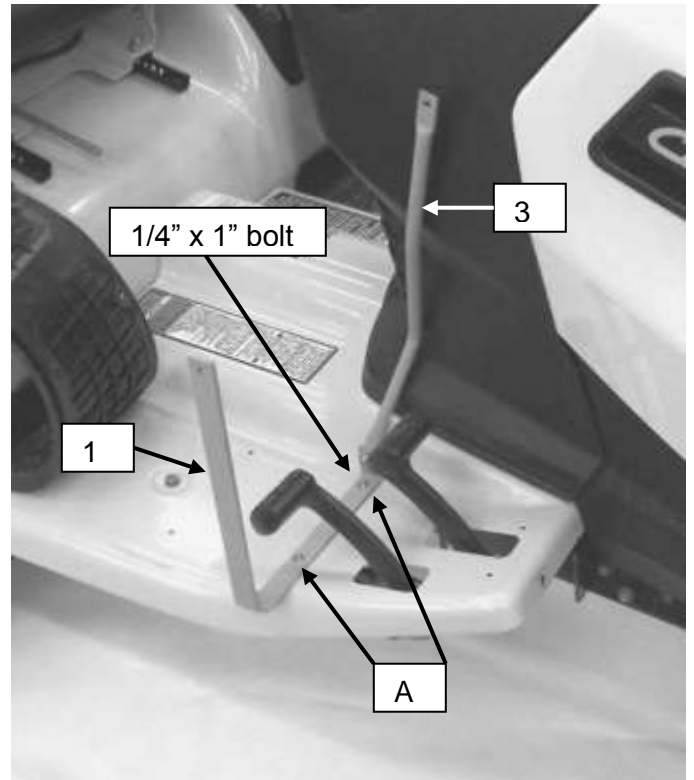
**A.** Lift the step plate mats up by pulling the front four plastic buttons through the holes in the step plates. Use a 1/4" drill to enlarge the holes in the step plates at Reference A.

**NOTE:** Feet will be straight up and down when installed on the correct sides.

**B.** Insert a bolt outwards through the bent tab. Place the right Foot on the step plate as shown. Insert a bolt down through the outside hole. Insert a 1/4" x 1" bolt down through the inside hole. Add nuts. Do not tighten at this time.

**C.** Place the Front Panel Brace in position with the lower end over the bolt in the bent tab of the foot as shown. Add a nut. Do not tighten at this time.

**D.** Remove the Chute Crank Stand from the Snow Blower.



**Figure 2**

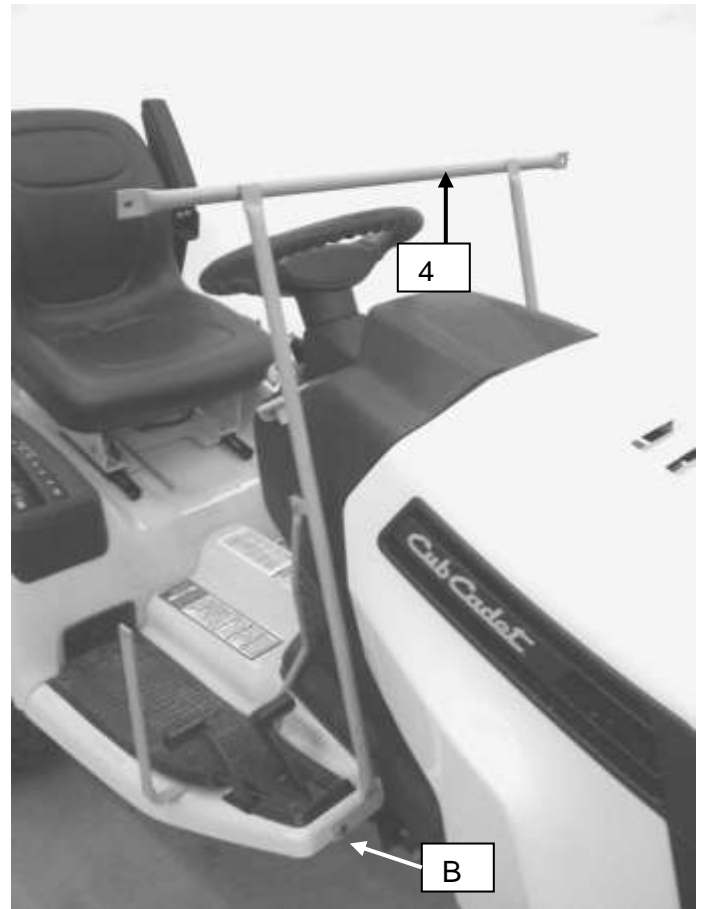
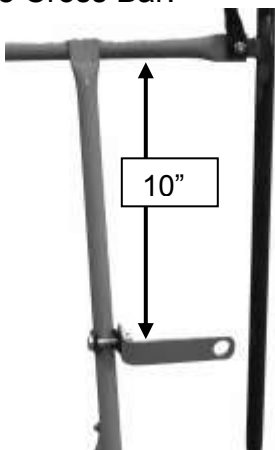
**Step 3; See Figure 3:**

Install Front Panel Frame (4).

**A.** Remove the bolts at Reference B on the front of each step plate. Place the Front Panel Frame on the step plate as shown.

**B.** Insert a 5/16" x 3/4" bolts through the holes in the tabs and then the step plates. Add a 5/16" nut. Do not tighten at this time.

**C.** Use the 3/4" "U" Clamp, the 5/16" x 1 1/2" bolt and a 5/16" locknut to attach the Chute Crank Bracket to the left Front Panel Frame Leg as shown. Tighten the bolt keeping the Bracket 10" below the Cross Bar.



**Figure 3**

**Step 4; See Figure 4:**

Install the Front Posts (7), right & left Top Frame Braces (8 & 9) and the Foot Pocket Guards (5).

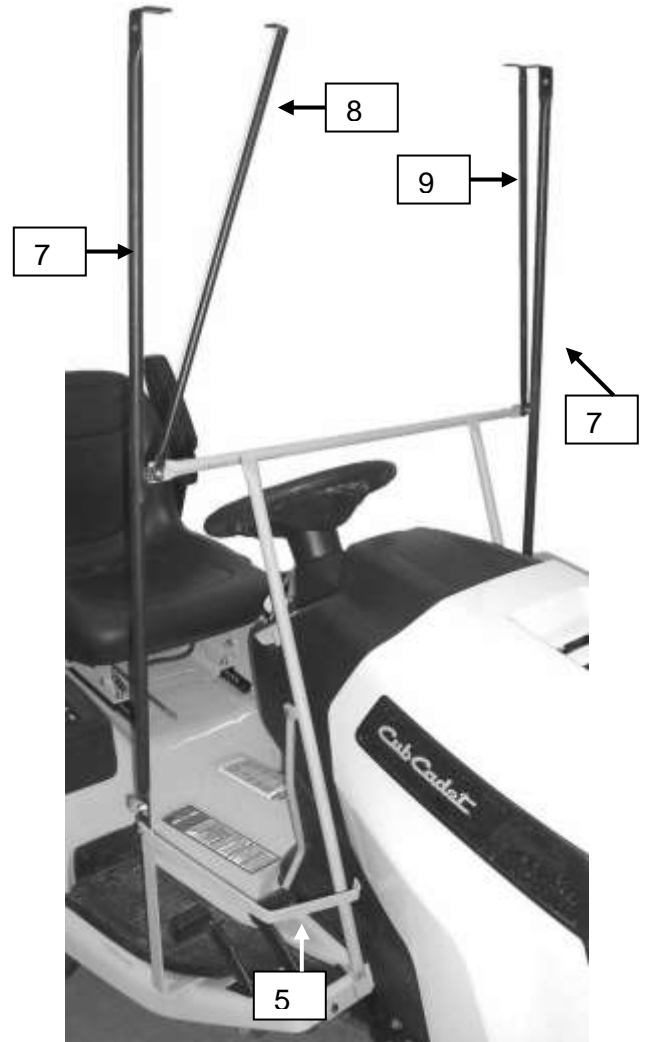
**NOTE:** Bent ends of Top Frame Braces will point rearwards and lay flat when properly installed.

**NOTE:** If you are installing the safety glass windshield omit Top Frame Braces.

**A.** Insert a 1/4" x 3/4" bolt forward through the tab on the post, the end of the Front Panel Frame and then the lower end of the right Top Frame Brace. Tighten just enough to hold the brace up.

**B.** Insert a 1/4" x 3/4" bolt outward through the lower hole in the Foot, the lower hole in the post and then the hole in the Foot Pocket Guard. Add a nut. Do not tighten at this time.

**C.** Repeat the above steps on the left side.



**Figure 4**

**Step 5; See Figure 5:**

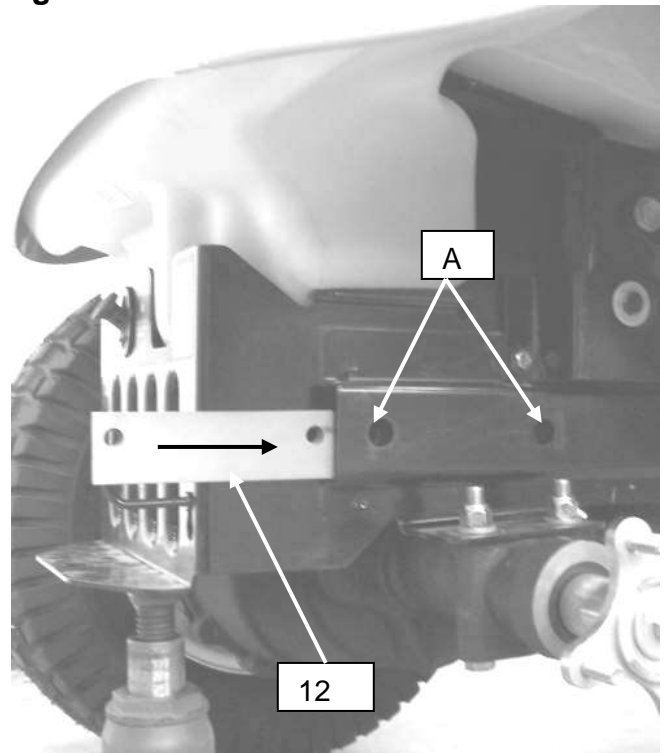
Place Rear Bracket Backing Plates (12) into position.

**NOTE:** If the tractor will be used with the factory weight bracket the Rear Bracket Backing Plates (12) will not be needed. The weight bracket will take the place of the backing plates.

**A.** Slide the Backing Plates into the weight bracket channel as shown. Center the holes.

**B.** Repeat Step 5A on the left side with the other Backing Plate.

**NOTE:** The right rear wheel has been removed for clarity. It is not necessary to remove the wheel for installation



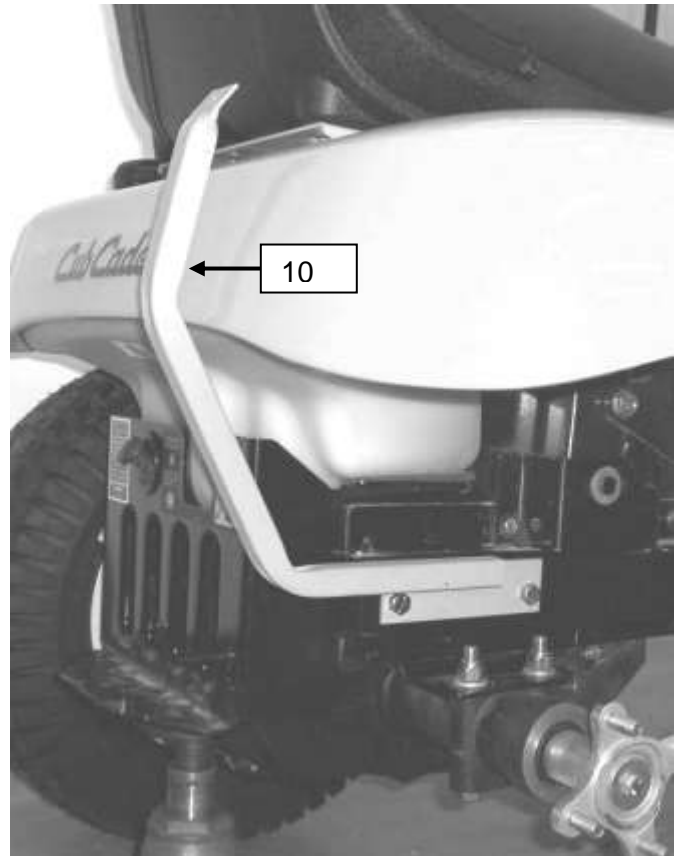
**Figure 5**

**Step 6; See Figure 6:**

Install right & left Rear Brackets (10 & 11).

**A.** Place the right Rear Bracket against the frame as shown. Place a 7/16" lock washer over each 7/16" x 1 1/4" bolt. Insert the bolts into the holes. Do not tighten at this time.

**B.** Repeat the step 6A on the left side with left Rear Bracket.



**Figure 6**

**Step 7; See Figure 7:**

Install Rear Cross Bar (13).

**A.** Insert two 1/4" x 1 1/4" bolts through the upper ends of the rear brackets and then through the Rear Cross Bar. Place a 1/4" flat washer over the bolts and add nuts. Do not tighten at this time.



**Figure 7**



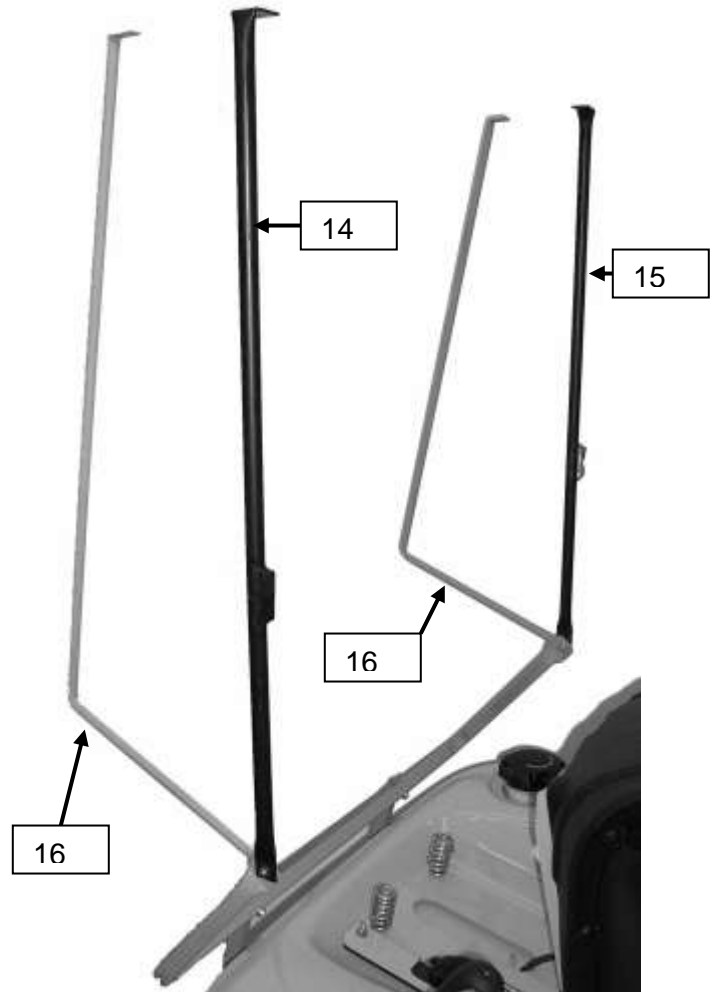
**Step 8; See Figure 8:**

Install right and left Rear Posts (14 & 15) and the Rear Boxing Posts (16).

**NOTE:** When properly installed Rear Post latch plates will face forward with the notch to the outside.

**A.** Insert a 1/4" x 3/4" bolt outwards through the right Rear Boxing Post, Rear Cross Bar and then the right Rear Post. Add a nut. Tighten enough to keep the parts upright.

**B.** Repeat step 8A on the left side with the left Posts.



**Figure 8**

**Step 9; See Figure 9:**

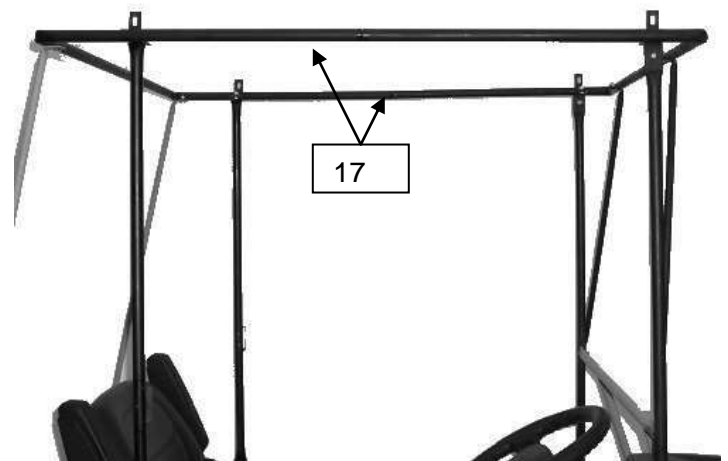
Install Top Frame (17)

**NOTE:** The front of the Top Frame has the "L" tabs located closest to the corners.

**A.** Place the top frame onto the bent ends of the posts.

**B.** Insert eight bolts up through the Rear Boxing Posts, the Rear Posts, Top Frame Braces and the Front Posts. Add nuts. Do not tighten at this time.

**NOTE:** The Rear Boxing Posts bolt to the tab in the "very" corner of the top frame.



**Figure 9**

**Step 10: See Figure 10:**

Install the Doors for frame / door alignment.

**A.** Follow the instructions in the Door Hardware Package to install the Door Bottoms and the Door Latches.

**B.** Install, close and latch both Doors.

**C.** Tighten all bolts from previous steps at this time.

**D.** Remove the Doors to complete the installation.



**Figure 10**

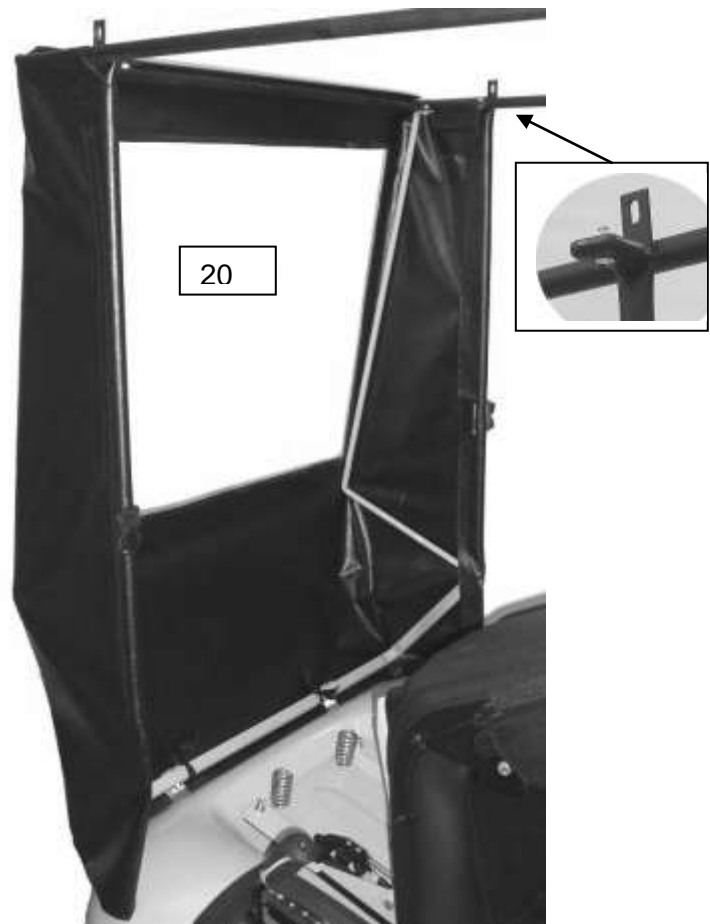
**Step 11: See Figure 11:**

Install Rear Curtain (20).

**A.** Lay the rod sewn into the vinyl over the rear of the Top Frame. Close the Velcro® flaps at the corners.

**B.** Close the Velcro® flaps around the Rear Posts and Rear Cross Bar.

**C.** Place a notched Plastic Protector over the bent ends of each rear post. (See inset)



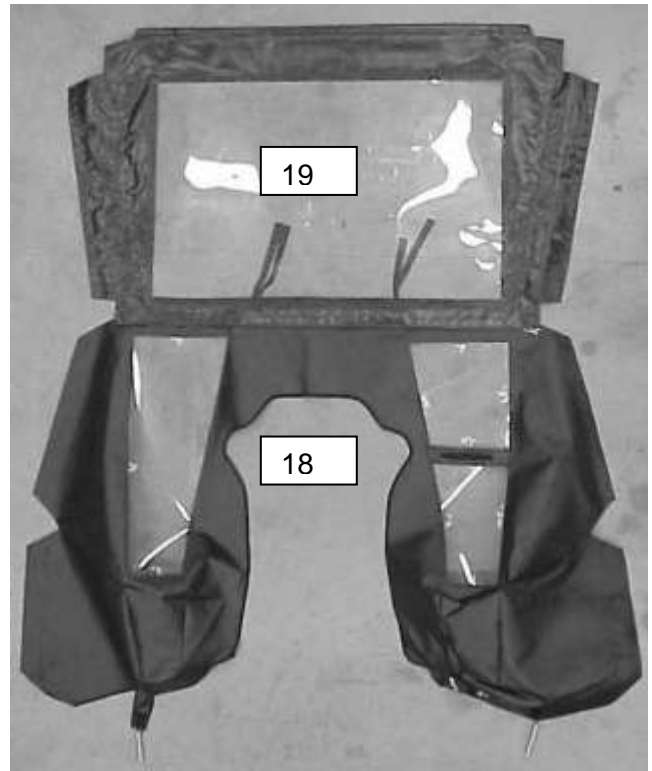
**Figure 11**

**Step 12; See Figure 12:**

Connect Windshield (19) and Front Panel Vinyl (18)

**A.** Place the Windshield and Front Panel Vinyl face up on a clean flat surface. Press the hook and loop fastener together.

**NOTE:** If you are installing the optional glass windshield refer to the instructions for attaching the Velcro® strip to the Front Panel Vinyl.



**Figure 9**

**Step 13: See Figure 13:**

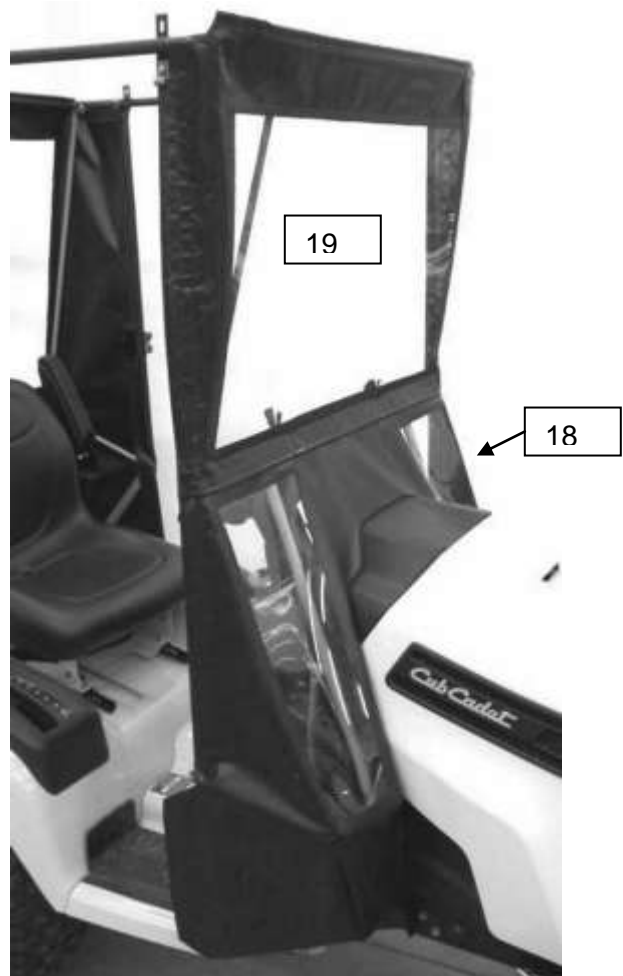
Install Windshield (19) and Front Panel Vinyl (18).

**A.** Lay the rod sewn into the top of the Windshield over the Top Frame. Close the Velcro® flaps around the corners of the top frame.

**B.** Secure the ties to the Cross Bar and close the Velcro® flaps around the Posts.

**C.** Fit the vinyl around the Foot Pocket Guards and front edge of the step plates. Place a nut on the 1/4" x 1" bolts under the step plates that hold the foot on. Turn it onto the bolt just enough to hold it in place. Hook the springs on the 1/4" x 1" bolts between the nuts.

**D.** Insert the chute crank through the Chute Crank Bracket and then the slot in the vinyl. Connect the crank to the Chute Crank Extension with the Hairpin. Connect the Extension to the snow blower.



**Figure 13**

**Step 14: See Figure 14:**  
Install Doors and Top (25).

**A.** Install doors per the instructions in the door hardware package. Connect the Velcro® fastener strips on the lower door & front panel.

**B.** Make sure that the rods sewn into the windshield and rear curtain are lying over the top frame. Place the top over the top frame.

**C.** Place four ¼" flat washers over each of four bolts. Insert bolts inwards add locknuts and tighten.



**Figure 14**

### **Optional Cab Accessories:**

- #10120 Safety Glass Windshield**
- #10122 Electric Wiper**
- #10121 Hand Operated Wiper**
- #11560 Work Light Kit**
- # 9855 Flashing Amber Caution Light**
- #11133 Rear View Mirror, R or L Mount**



**ORIGINAL  
TRACTOR CABS**  
FIRST IN WEATHER PROTECTION



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**For Replacement Parts and Accessories Contact:**

**Original Tractor Cab Co., Inc.**  
P.O. Box 97 6849 W. Front St.  
Arlington, IN 46104  
Phone 765-663-2214  
Fax 765-663-2101  
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